

Work Order ID 58225

Thursday, April 29, 2010 11:48:53 AM



Page 1

Item ID: D3914-041

Revision ID:

Item Name: Long Basket Lid Assembly (350)

Start Date: 4/29/2010 Start Qty: 1.00

Required Date: 5/4/2010 Req'd Qty: 1.00

Reference:

Approvals:

ME

Date: 10-4-29

Tooling:

Date:

Run Start

Start

A standard linear barcode is located at the bottom right of the page, consisting of vertical black bars of varying widths.

A standard linear barcode is located at the bottom right of the page, consisting of vertical black bars of varying widths on a white background.

Cust Item ID

Customer

QC:

Date:

SPC (Y/N):

Date:

Stop

A standard linear barcode is located at the bottom right of the page.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Item ID: D3914-041

Accept



Setup Start



Revision ID:

Item Name: Long Basket Lid Assembly (350)

Stop



Start Date: 4/29/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/4/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S105/04

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



QC

Quality Control

QC3- Inspect Part Finish

0.00

=7 M/h 10/05/14



160



Packaging

Packaging

Identify as per dwg & Stock Location: B58225 0.00

0.00

SA

10/05/14

(1)

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/14 JJ

MF 10-5-4

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Picklist Print

Thursday, April 29, 2010 11:48:52 AM

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Work Order ID: 58225



Parent Item: D3914-041



Parent Item Name: Long Basket Lid Assembly (350)

Start Date: 4/29/2010

Required Date: 5/4/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D2581		Manufactured	No		100	Each	31.0000	2			<i>GCL 10.04.29</i>
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Mounting Bracket

Location Loc Qty Loc Code

WA	31	
46086	2	
51745	2	
57185	27	

D2728-3		Manufactured	No		140	Each	0.0000	1		<i>(2)</i>
---------	--	--------------	----	--	-----	------	--------	---	--	------------

Dart Logo label

D3914-1

Rib

D3914-7

Rib

D4016-3

Hinge Half Lid

Location Loc Qty Loc Code

WA	4	
57573	4	

D4016-3		Manufactured	No		100	Each	16.0000	3		<i>(2)</i>
---------	--	--------------	----	--	-----	------	---------	---	--	------------

Location Loc Qty Loc Code

ST109	12	
57574	12	
WA	4	
56950	4	

(3)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Picklist Print

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Page 2

Work Order ID: 58225



Parent Item: D3914-041



Parent Item Name: Long Basket Lid Assembly (350)

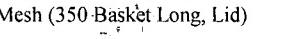
Start Date: 4/29/2010

Required Date: 5/4/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4018-5 		Manufactured	No			100	Each	6.0000	9		<i>Gpl 10.04.29</i>	
Rib												<i>358230 → (3)</i>
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
					WA		6				<i>(b)</i>	
					57097		6					<i>Gpl 10.04.30</i>
D4020-5 		Manufactured	No			100	Each	2.0000	1			
Mesh (350 Basket Long, Lid) 												
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
					WA		2				<i>(1)</i>	
					58041		2					<i>Gpl 10.04.29</i>
D4021-3 		Manufactured	No			100	Each	3.0000	1			
Data Plate												
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
					WA		3					
					56050		1					
					57109		2				<i>(1)</i>	
D4035-041 		Manufactured	No			100	Each	2.0000	1			
Lid Rib Assembly, Fwd (350 Basket) 												
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
					WA		2					<i>Gpl 10.04.29</i>
					57575		2				<i>(1)</i>	

W/O:		WORK ORDER CHANGES					
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Picklist Print

Page 3

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Parent Item: D3914-041



Parent Item Name: Long Basket Lid Assembly (350)

Start Date: 4/29/2010

Required Date: 5/4/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D4035-043

Manufactured

No

100

Each

2.0000

1



Lid Rib Assembly, Aft (350 Basket)

✓ *PC 10.04.29*

Location	Loc Qty	Loc Code
----------	---------	----------

WA

2

56983

1

57604

1

D4086-210

Manufactured

No

140

Each

9.0000

1

(1)

Placard, Max Load

Location	Loc Qty	Loc Code
----------	---------	----------

ST112

9

56978

9

1 SF 88 1065104

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

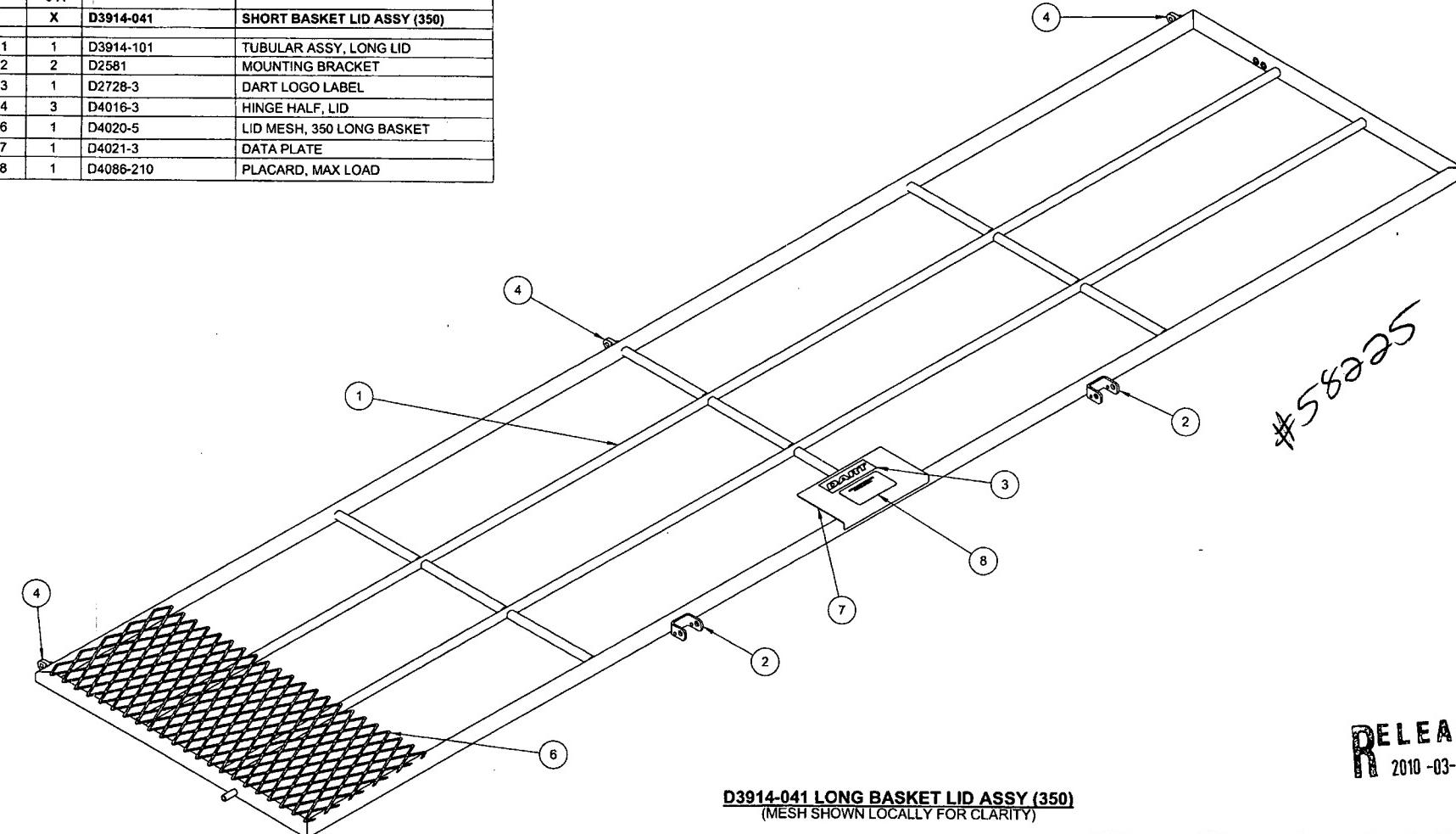
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8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
	1	X D3914-041	SHORT BASKET LID ASSY (350)
1	1	D3914-101	TUBULAR ASSY, LONG LID
2	2	D2581	MOUNTING BRACKET
3	1	D2728-3	DART LOGO LABEL
4	3	D4016-3	HINGE HALF, LID
6	1	D4020-5	LID MESH, 350 LONG BASKET
7	1	D4021-3	DATA PLATE
8	1	D4086-210	PLACARD, MAX LOAD



D3914-041 LONG BASKET LID ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	K	DRAWING NO.	REV. A
MFG. APPR.	AA	D3914	SHEET 1 OF 4
APPROVED	#	TITLE	SCALE
DE APPR.	#	LONG BASKET LID ASSY (350)	NTS
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED OR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

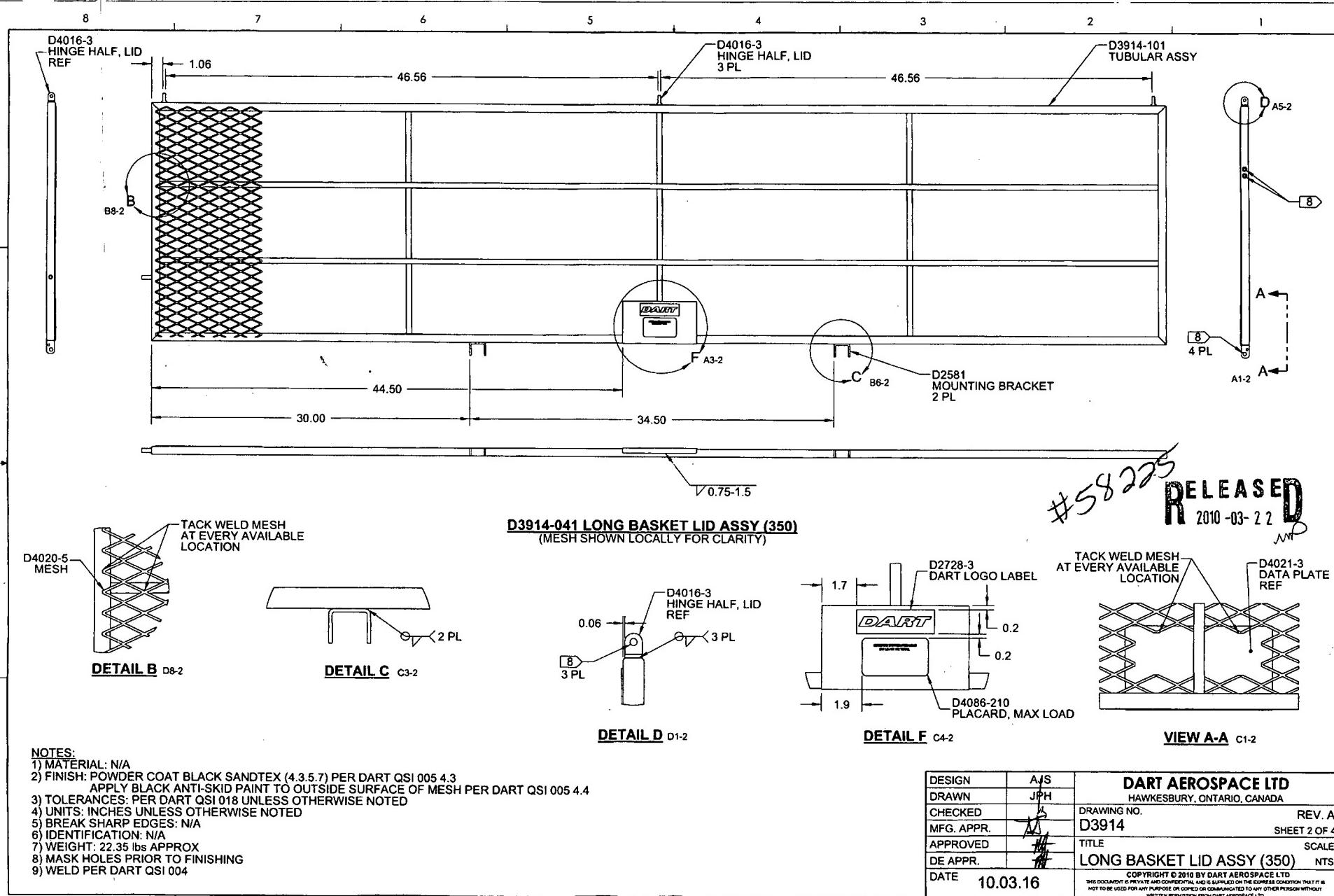
8 7 6 5 4 3 2 1

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DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKSLEY, ONTARIO, CANADA
CHECKED	LS	DRAWING NO. D3914
MFG. APPR.	W	REV. A
APPROVED	#	SHEET 2 OF 4
DE APPR.	#	TITLE
DATE	10.03.16	SCALE
		LONG BASKET LID ASSY (350)

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#58225
RELEASED
2010-03-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

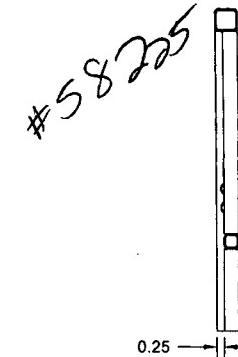
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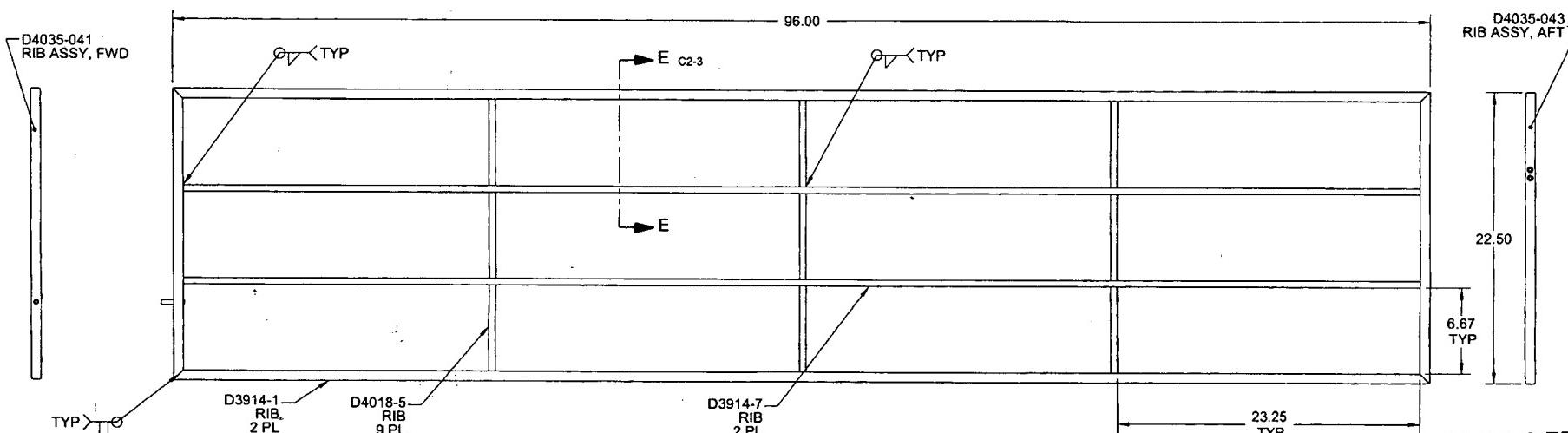
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ITEM	QTY	P/N	DESCRIPTION
	X	D3914-101	TUBULAR ASSY, BASKET LID (350)
1	2	D3914-1	RIB
2	2	D3914-7	RIB
3	9	D4018-5	RIB
4	1	D4035-041	BASKET LID RIB ASSY, FWD
5	1	D4035-043	BASKET LID RIB ASSY, AFT



SECTION E-E C5-3



8 D3914-101 TUBULAR ASSY, LONG LID

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 14.10 lbs
 - 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D4018-101
 - 9) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3914	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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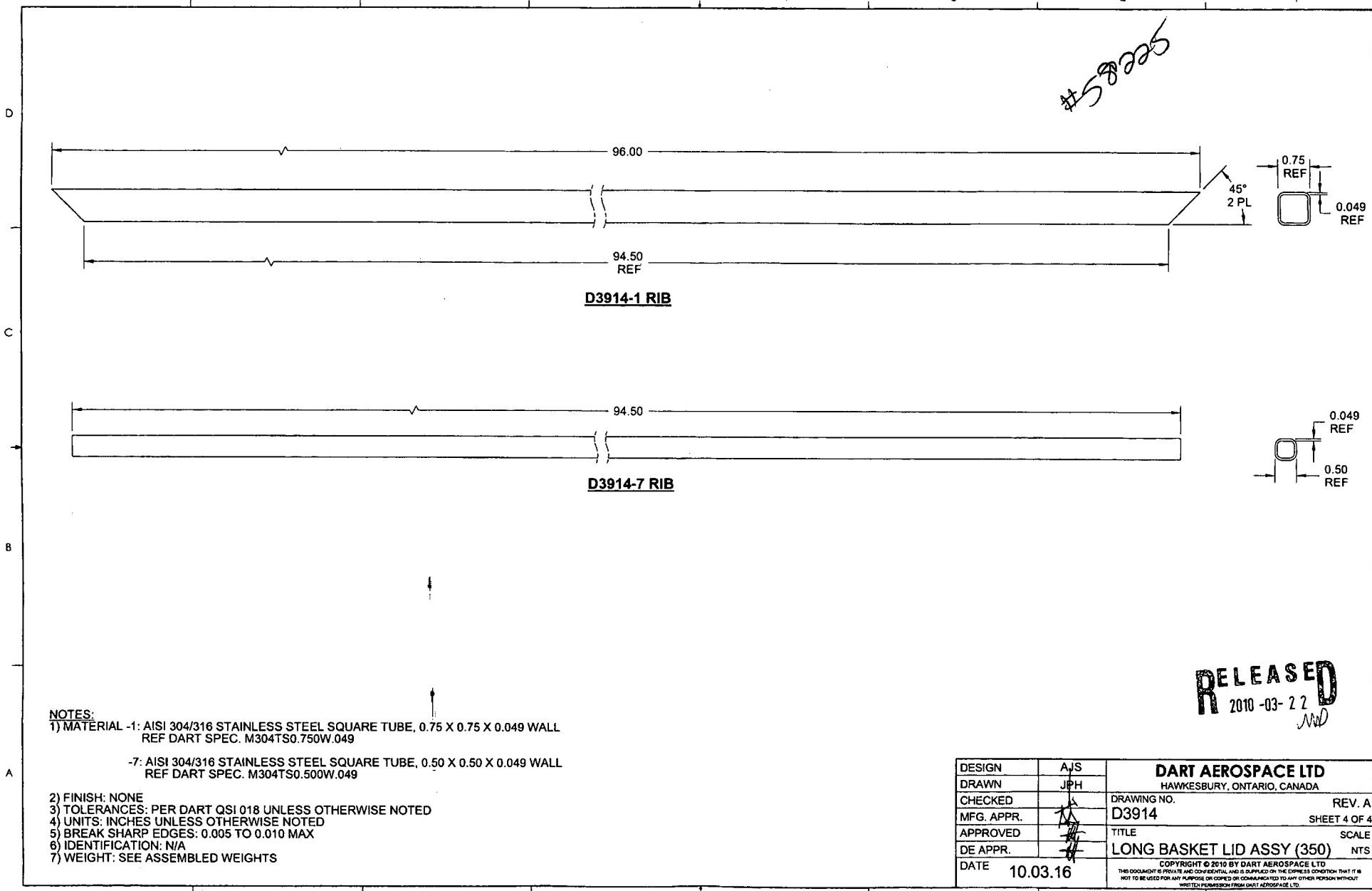
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8 7 6 5 4 3 2 1



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